



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3296-041
Job Sheet 175700



Part No: D3296-041

Job Qty: 6 ea

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/20/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	4/19/18	4/19/18	0.00	0.00	Start Up Small Fab-2		APR 13 2018
100	Small Fab	6 pcs	4/19/18	4/19/18	0.00	2.42	Small Fab-3		
110	QC	6 pcs	4/19/18	4/19/18	0.00	0.00	QC5		
120	Powdercoat	6 pcs	4/19/18	4/19/18	0.00	0.47	Powdercoat4		
130	QC	6 pcs	4/19/18	4/19/18	0.00	0.00	QC3		
140	Small Fab	6 pcs	4/20/18	4/20/18	0.00	2.42	Small Fab-3		
150	QC	6 pcs	4/20/18	4/20/18	0.00	0.00	QC5		
160	Packaging	6 pcs	4/20/18	4/20/18	0.00	0.00	Packaging3-1		
170	QC21-SA	6 Ea	4/20/18	4/20/18	0.00	0.00	QC21		

M 136700 START: 8:55. O.V.T. 3:00 FINISH: 9:25. MAY 02 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	6 Ea (1 ea)	90-Start up Operation	5042841116
D3161-9	Hinge 17.0"	6 Ea (1 ea)	90-Start up Operation	50428402
D3296-1	Door Panel	6 Ea (1 ea)	90-Start up Operation	+ 163725X1 5018255X
D3296-3	Door Panel	6 Ea (1 ea)	90-Start up Operation	50134994
MS20470AD4-6	Rivet, Universal Head	6 Ea (1 ea)	90-Start up Operation	5041865
D2137	Decal(No Step)	6 Ea (1 ea)	140-Small Fab	5043017
D2419	Handle	6 Ea (1 ea)	140-Small Fab	50232302X B15845
D2462	Neoprene Seal (\$Per Foot)	16.8996 ft (2.8166 ea)	140-Small Fab	F160690 12 5048
D2728-1	Dart Logo Label Small	6 Ea (1 ea)	140-Small Fab	F115832
MS20470AD4-4	Rivet, Universal Head	150 Ea (25 ea)	140-Small Fab	5045861
NAS1149DN632J	Washer	6 pcs (1 ea)	140-Small Fab	5027482



Container No: S060706



Part: D3296-041

Job No: 175700

Serial No/Batch: S060706

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/13/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3161-7	6	10	0
	D3161-9	6	10	0
	D3296-1	6	16	0
	D3296-3	6	14	0
	MS20470AD4-6	6	4,240	0
140-Small Fab	D2137	6	22	0
	D2419	6	1	0
	D2462	17	233	0
	D2728-1	6	0	0
	MS20470AD4-4	150	3,789	0
	NAS1149DN632J	6	386	0
Part Specifications				
Specifications could not be found.				

Plex 4/12/18 3:26 PM dart.quirion.sonia